SAFETY DATA SHEET
CIRCUITWORKS® CONDUCTIVE EPOXY - Part B (Hardener)

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier
Product name: CIRCUITWORKS® CONDUCTIVE EPOXY - Part B (Hardener)
Product code: CW2400, CW2400J, CW2400BLK Part B
Product description: Conductive Epoxy - Part B Hardener for adhesive.
Product type: Solid.
Other means of identification: Hardener for adhesive.

1.2 Relevant identified uses of the substance or mixture and uses advised against
Not applicable.

1.3 Details of the supplier of the safety data sheet
Manufacturer
Chemtronics
8125 Cobb Center Drive
Kennesaw, GA 30152

Distributor

Importer
ITW Contamination Control BV
Saffierlaan 5
VZ-2132 Hoofddorp
The Netherlands
Email: info@itw-cc.com
Tel: +31 88 1307 400
FAX: +31 88 1307 499

e-mail address of person responsible for this SDS: info@itw-cc.com

National contact
ITW Contamination Control BV
Saffierlaan 5
VZ-2132 Hoofddorp
The Netherlands
Email: info@itw-cc.com
Tel: +31 88 1307 400
FAX: +31 88 1307 499

1.4 Emergency telephone number
National advisory body/Poison Centre
Telephone number: EMERGENCY HEALTH INFORMATION:
Chemtrec - 1-800-424-9300 or collect 703-527-3887
SECTION 1: Identification of the substance/mixture and of the company/undertaking

Supplier

Telephone number : Chemtronics Product Information: 800-TECH-401 (800-832-4401)
                  Chemtronics Customer Service: 800-645-5244
                  Chemtrec 800-424-9300

Hours of operation : Chemtrec - 1-800-424-9300 or collect 703-527-3887
                    For emergency responders
                    24/7

Information limitations : EMERGENCY HEALTH INFORMATION:
                         EMERGENCY SPILL INFORMATION:
                         Transport information

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Acute Tox. 3, H311
Skin Corr. 1B, H314
Skin Sens. 1, H317
Aquatic Acute 1, H400
Aquatic Chronic 1, H410

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

Ingredients of unknown toxicity : 100 percent of the mixture consists of component(s) of unknown toxicity

Ingredients of unknown ecotoxicity : Contains 25 % of components with unknown hazards to the aquatic environment

See Section 16 for the full text of the H statements declared above.
See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms :

Signal word : Danger

Hazard statements : Toxic in contact with skin.
                   Causes severe skin burns and eye damage.
                   May cause an allergic skin reaction.
                   Very toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention : Wear protective gloves. Wear eye or face protection. Wear protective clothing. Avoid release to the environment.

Response : IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or physician. IF SWALLOWED: Immediately call a POISON CENTER or physician. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. Immediately call a POISON CENTER or physician. IF IN EYES: Immediately call a POISON CENTER or physician.

Storage : Store locked up.

Disposal : Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazardous ingredients : 3,6-diazaoctanethylenediamin

Date of issue/Date of revision : 5/30/2017
Date of previous issue : No previous validation
Version : 1
SECTION 2: Hazards identification

Supplemental label elements : Not applicable.
Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Special packaging requirements
Containers to be fitted with child-resistant fastenings : Not applicable.
Tactile warning of danger : Not applicable.

2.3 Other hazards
Other hazards which do not result in classification : None known.

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Identifiers</th>
<th>%</th>
<th>Regulation (EC) No. 1272/2008 [CLP]</th>
<th>Type</th>
</tr>
</thead>
<tbody>
<tr>
<td>silver</td>
<td>EC: 231-131-3 CAS: 7440-22-4</td>
<td>≥75 - ≤90</td>
<td>Aquatic Acute 1, H400 (M=1000) Aquatic Chronic 1, H410 (M=1000) Acute Tox. 3, H311 Skin Corr. 1B, H314 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 3, H412</td>
<td>[1][2]</td>
</tr>
<tr>
<td>3,6-diazaocanethylenediamin</td>
<td>EC: 203-950-6 CAS: 112-24-3 Index: 612-059-00-5</td>
<td>&lt;10</td>
<td></td>
<td>[1]</td>
</tr>
</tbody>
</table>

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type
[1] Substance classified with a health or environmental hazard
[2] Substance with a workplace exposure limit
[5] Substance of equivalent concern

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures
Eye contact : Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.
SECTION 4: First aid measures

Inhalation: Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Skin contact: Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion: Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Protection of first-aiders: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Over-exposure signs/symptoms

Eye contact: Adverse symptoms may include the following:
- pain
- watering
- redness

Inhalation: No specific data.

Skin contact: Adverse symptoms may include the following:
- pain or irritation
- redness
- blistering may occur

Ingestion: Adverse symptoms may include the following:
- stomach pains

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments: No specific treatment.
SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media: Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media: None known.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture: In a fire or if heated, a pressure increase will occur and the container may burst. This material is very toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous combustion products: Decomposition products may include the following materials:
- Carbon dioxide
- Carbon monoxide
- Nitrogen oxides
- Metal oxide/oxides

5.3 Advice for firefighters

Special protective actions for fire-fighters: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spill material. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

6.3 Methods and material for containment and cleaning up

Small spill: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill: Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.
6.4 Reference to other sections

See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures:
Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene:
Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

Seveso Directive - Reporting thresholds (in tonnes)

<table>
<thead>
<tr>
<th>Category</th>
<th>Notification and MAPP threshold</th>
<th>Safety report threshold</th>
</tr>
</thead>
<tbody>
<tr>
<td>E1: Hazardous to the aquatic environment - Acute 1 or Chronic 1</td>
<td>100</td>
<td>200</td>
</tr>
</tbody>
</table>

7.3 Specific end use(s)

Recommendations:
Not available.

Industrial sector specific solutions:
Not available.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. Information is provided based on typical anticipated uses of the product. Additional measures might be required for bulk handling or other uses that could significantly increase worker exposure or environmental releases.

8.1 Control parameters

Occupational exposure limits

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Exposure limit values</th>
</tr>
</thead>
<tbody>
<tr>
<td>silver</td>
<td>EU OEL (Europe, 12/2009). Notes: list of indicative occupational exposure limit values TWA: 0.1 mg/m³ 8 hours.</td>
</tr>
</tbody>
</table>
**SECTION 8: Exposure controls/personal protection**

**Recommended monitoring procedures**: If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

**DNELs/DMELs**
No DNELs/DMELs available.

**PNECs**
No PNECs available

**8.2 Exposure controls**

**Appropriate engineering controls**: If user operations generate dust, fumes, gas, vapour or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

**Individual protection measures**

**Hygiene measures**: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye/face protection**: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

**Skin protection**

**Hand protection**: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

**Body protection**: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

**Other skin protection**: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

**Respiratory protection**: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.
SECTION 8: Exposure controls/personal protection

Environmental exposure controls: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Liquid [Paste.]</td>
</tr>
<tr>
<td>Colour</td>
<td>Silver/Grey</td>
</tr>
<tr>
<td>Odour</td>
<td>Amine-like</td>
</tr>
<tr>
<td>Odour threshold</td>
<td>Not available</td>
</tr>
<tr>
<td>pH</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Melting point/freezing point</td>
<td>Not available</td>
</tr>
<tr>
<td>Initial boiling point and boiling range</td>
<td>&gt;121°C</td>
</tr>
<tr>
<td>Flash point</td>
<td>Closed cup: &gt;93.3°C [Setaflash.]</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>&lt;1 (butyl acetate = 1)</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Not available</td>
</tr>
<tr>
<td>Upper/lower flammability or explosive limits</td>
<td>Not available</td>
</tr>
<tr>
<td>Vapour pressure</td>
<td>&lt;0.013 kPa [room temperature]</td>
</tr>
<tr>
<td>Vapour density</td>
<td>&gt;1 [Air = 1]</td>
</tr>
<tr>
<td>Relative density</td>
<td>4.1</td>
</tr>
<tr>
<td>Solubility(ies)</td>
<td>Not available</td>
</tr>
<tr>
<td>Partition coefficient: n-octanol/water</td>
<td>Not available</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>Not available</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>Not available</td>
</tr>
<tr>
<td>Viscosity</td>
<td>Not available</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>Non-explosive in the presence of the following materials or conditions: open flames, sparks and static discharge, heat, shocks and mechanical impacts, oxidizing materials, reducing materials, combustible materials, organic materials, metals, acids, alkalis and moisture.</td>
</tr>
<tr>
<td>Oxidising properties</td>
<td>Not available</td>
</tr>
</tbody>
</table>

9.2 Other information

Solubility in water: Not available.

No additional information.

SECTION 10: Stability and reactivity

10.1 Reactivity: No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability: The product is stable.

10.3 Possibility of hazardous reactions: Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid: No specific data.

10.5 Incompatible materials: No specific data.
SECTION 10: Stability and reactivity

10.6 Hazardous decomposition products: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result</th>
<th>Species</th>
<th>Dose</th>
<th>Exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>3, 6-diazaoctanethylenediamine</td>
<td>LD50 Dermal</td>
<td>Rabbit</td>
<td>805 mg/kg</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>LD50 Oral</td>
<td>Rat</td>
<td>2500 mg/kg</td>
<td>-</td>
</tr>
</tbody>
</table>

Conclusion/Summary Acute toxicity estimates: Not available.

Irritation/Corrosion

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result</th>
<th>Species</th>
<th>Score</th>
<th>Exposure</th>
<th>Observation</th>
</tr>
</thead>
<tbody>
<tr>
<td>3, 6-diazaoctanethylenediamine</td>
<td>Eyes - Moderate irritant</td>
<td>Rabbit</td>
<td>-</td>
<td>24 hours 20 milligrams</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>Eyes - Severe irritant</td>
<td>Rabbit</td>
<td>-</td>
<td>49 milligrams</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>Skin - Severe irritant</td>
<td>Rabbit</td>
<td>-</td>
<td>24 hours 5 milligrams</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>Skin - Severe irritant</td>
<td>Rabbit</td>
<td>-</td>
<td>490 milligrams</td>
<td>-</td>
</tr>
</tbody>
</table>

Conclusion/Summary Irritation/Corrosion: Not available.

Sensitisation: Not available.

Mutagenicity: Not available.

Carcinogenicity: Not available.

Reproductive toxicity: Not available.

Teratogenicity: Not available.

Specific target organ toxicity (single exposure): Not available.

Specific target organ toxicity (repeated exposure): Not available.

Aspiration hazard: Not available.

Information on likely routes of exposure: Not available.

Potential acute health effects

Eye contact: No known significant effects or critical hazards.

Inhalation: No known significant effects or critical hazards.
**SECTION 11: Toxicological information**

**Skin contact**: Causes severe burns. Toxic in contact with skin. May cause an allergic skin reaction.

**Ingestion**: No known significant effects or critical hazards.

**Symptoms related to the physical, chemical and toxicological characteristics**

**Eye contact**: Adverse symptoms may include the following:
- pain
- watering
- redness

**Inhalation**: No specific data.

**Skin contact**: Adverse symptoms may include the following:
- pain or irritation
- redness
- blistering may occur

**Ingestion**: Adverse symptoms may include the following:
- stomach pains

**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

**Short term exposure**

| Potential immediate effects | Not available. |
| Potential delayed effects   | Not available. |

**Long term exposure**

| Potential immediate effects | Not available. |
| Potential delayed effects   | Not available. |

**Potential chronic health effects**

Not available.

**Conclusion/Summary**: Not available.

**General**: Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

**Carcinogenicity**: No known significant effects or critical hazards.

**Mutagenicity**: No known significant effects or critical hazards.

**Teratogenicity**: No known significant effects or critical hazards.

**Developmental effects**: No known significant effects or critical hazards.

**Fertility effects**: No known significant effects or critical hazards.

**Other information**: Not available.

**SECTION 12: Ecological information**

12.1 Toxicity

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result</th>
<th>Species</th>
<th>Exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>silver</td>
<td>Acute EC50 1.4 μg/l Marine water</td>
<td>Algae - Chroomonas sp.</td>
<td>4 days</td>
</tr>
<tr>
<td></td>
<td>Acute EC50 0.24 μg/l Fresh water</td>
<td>Daphnia - Daphnia magna</td>
<td>48 hours</td>
</tr>
<tr>
<td></td>
<td>Acute LC50 4500 ppb Fresh water</td>
<td>Crustaceans - Gammarus pseudolimnaeus</td>
<td>48 hours</td>
</tr>
<tr>
<td></td>
<td>Acute LC50 2.13 to 2.93 μg/l Fresh water</td>
<td>Fish - Pimephales promelas</td>
<td>96 hours</td>
</tr>
<tr>
<td>3, 6-diazaoctanethylenediamin</td>
<td>Chronic NOEC 5 mg/l Marine water</td>
<td>Algae - Glenodinium halli</td>
<td>72 hours</td>
</tr>
<tr>
<td></td>
<td>Acute EC50 3700 μg/l Fresh water</td>
<td>Algae - Pseudokirchneriella subcapitata</td>
<td>96 hours</td>
</tr>
<tr>
<td></td>
<td>Acute LC50 33900 μg/l Fresh water</td>
<td>Daphnia - Daphnia magna</td>
<td>48 hours</td>
</tr>
</tbody>
</table>
SECTION 12: Ecological information

Conclusions/Summary: Not available.

12.2 Persistence and degradability
Conclusions/Summary: Not available.

12.3 Bioaccumulative potential

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>LogP&lt;sub&gt;ow&lt;/sub&gt;</th>
<th>BCF</th>
<th>Potential</th>
</tr>
</thead>
<tbody>
<tr>
<td>silver</td>
<td>-</td>
<td>70</td>
<td>low</td>
</tr>
<tr>
<td>3, 6-diazaoctanethylenediamin</td>
<td>-1.66 to -1.4</td>
<td>-</td>
<td>low</td>
</tr>
</tbody>
</table>

12.4 Mobility in soil

| Soil/water partition coefficient (K<sub>oc</sub>) | Not available. |
| Mobility | Not available. |

12.5 Results of PBT and vPvB assessment

| PBT       | Not applicable. |
| vPvB      | Not applicable. |

12.6 Other adverse effects: No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product
Methods of disposal: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional/local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste
Packaging
Methods of disposal: The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Special precautions: This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of split material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information
SECTION 14: Transport information

<table>
<thead>
<tr>
<th>ADR/RID</th>
<th>ADN</th>
<th>IMDG</th>
<th>IATA</th>
</tr>
</thead>
<tbody>
<tr>
<td>14.2 UN proper shipping name</td>
<td>Adhesive, sealants</td>
<td>Adhesive, sealants</td>
<td>Adhesive, sealants</td>
</tr>
<tr>
<td>14.3 Transport hazard class(es)</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>14.4 Packing group</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>14.5 Environmental hazards</td>
<td>No.</td>
<td>No.</td>
<td>No.</td>
</tr>
<tr>
<td>Additional information</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

14.6 Special precautions for user: Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code: Not available.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Annex XIV
None of the components are listed.

Substances of very high concern
None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Not applicable.

Other EU regulations

Europe inventory: Not determined.
Industrial emissions (integrated pollution prevention and control) - Air: Listed
SECTION 15: Regulatory information

Industrial emissions: Listed
(integrated pollution prevention and control) - Water

Ozone depleting substances (1005/2009/EU)
Not listed.

Prior Informed Consent (PIC) (649/2012/EU)
Not listed.

Seveso Directive
This product is controlled under the Seveso Directive.

Danger criteria

<table>
<thead>
<tr>
<th>Category</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>E1:</td>
<td>Hazardous to the aquatic environment - Acute 1 or Chronic 1</td>
</tr>
</tbody>
</table>

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals
Not listed.

Montreal Protocol (Annexes A, B, C, E)
Not listed.

Stockholm Convention on Persistent Organic Pollutants
Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)
Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals
Not listed.

International lists

National inventory

<table>
<thead>
<tr>
<th>Country</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>All components are listed or exempted.</td>
</tr>
<tr>
<td>Canada</td>
<td>All components are listed or exempted.</td>
</tr>
<tr>
<td>China</td>
<td>All components are listed or exempted.</td>
</tr>
<tr>
<td>Malaysia</td>
<td>Not determined.</td>
</tr>
<tr>
<td>New Zealand</td>
<td>All components are listed or exempted.</td>
</tr>
<tr>
<td>Philippines</td>
<td>All components are listed or exempted.</td>
</tr>
<tr>
<td>Republic of Korea</td>
<td>All components are listed or exempted.</td>
</tr>
<tr>
<td>Taiwan</td>
<td>All components are listed or exempted.</td>
</tr>
<tr>
<td>Turkey</td>
<td>Not determined.</td>
</tr>
<tr>
<td>United States</td>
<td>All components are listed or exempted.</td>
</tr>
</tbody>
</table>

15.2 Chemical safety assessment
This product contains substances for which Chemical Safety Assessments are still required.

CIRCUITWORKS® CONDUCTIVE EPOXY - Part B (Hardener)

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms:
- ATE = Acute Toxicity Estimate
- CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
- DMEL = Derived Minimal Effect Level
- DNEL = Derived No Effect Level
- EUH statement = CLP-specific Hazard statement
- PBT = Persistent, Bioaccumulative and Toxic
- PNEC = Predicted No Effect Concentration
- RRN = REACH Registration Number
- vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

<table>
<thead>
<tr>
<th>Classification</th>
<th>Justification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute Tox. 3, H311</td>
<td>Calculation method</td>
</tr>
<tr>
<td>Skin Corr. 1B, H314</td>
<td>Calculation method</td>
</tr>
<tr>
<td>Skin Sens. 1, H317</td>
<td>Calculation method</td>
</tr>
<tr>
<td>Aquatic Acute 1, H400</td>
<td>Calculation method</td>
</tr>
<tr>
<td>Aquatic Chronic 1, H410</td>
<td>Calculation method</td>
</tr>
<tr>
<td>Aquatic Chronic 1, H410</td>
<td>Calculation method</td>
</tr>
</tbody>
</table>

Full text of abbreviated H statements

- H311: Toxic in contact with skin.
- H314: Causes severe skin burns and eye damage.
- H317: May cause an allergic skin reaction.
- H319: Causes serious eye irritation.
- H400: Very toxic to aquatic life.
- H410: Very toxic to aquatic life with long lasting effects.
- H412: Harmful to aquatic life with long lasting effects.

Full text of classifications [CLP/GHS]

- Acute Tox. 3, H311: ACUTE TOXICITY (dermal) - Category 3
- Aquatic Acute 1, H400: ACUTE AQUATIC HAZARD - Category 1
- Aquatic Chronic 1, H410: LONG-TERM AQUATIC HAZARD - Category 1
- Aquatic Chronic 3, H412: LONG-TERM AQUATIC HAZARD - Category 3
- Eye Irrit. 2, H319: SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
- Skin Corr. 1B, H314: SKIN CORROSION/IRRITATION - Category 1B
- Skin Sens. 1, H317: SKIN SENSITISATION - Category 1

Date of printing: 5/30/2017
Date of issue/Date of revision: 5/30/2017
Date of previous issue: No previous validation
Version: 1

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